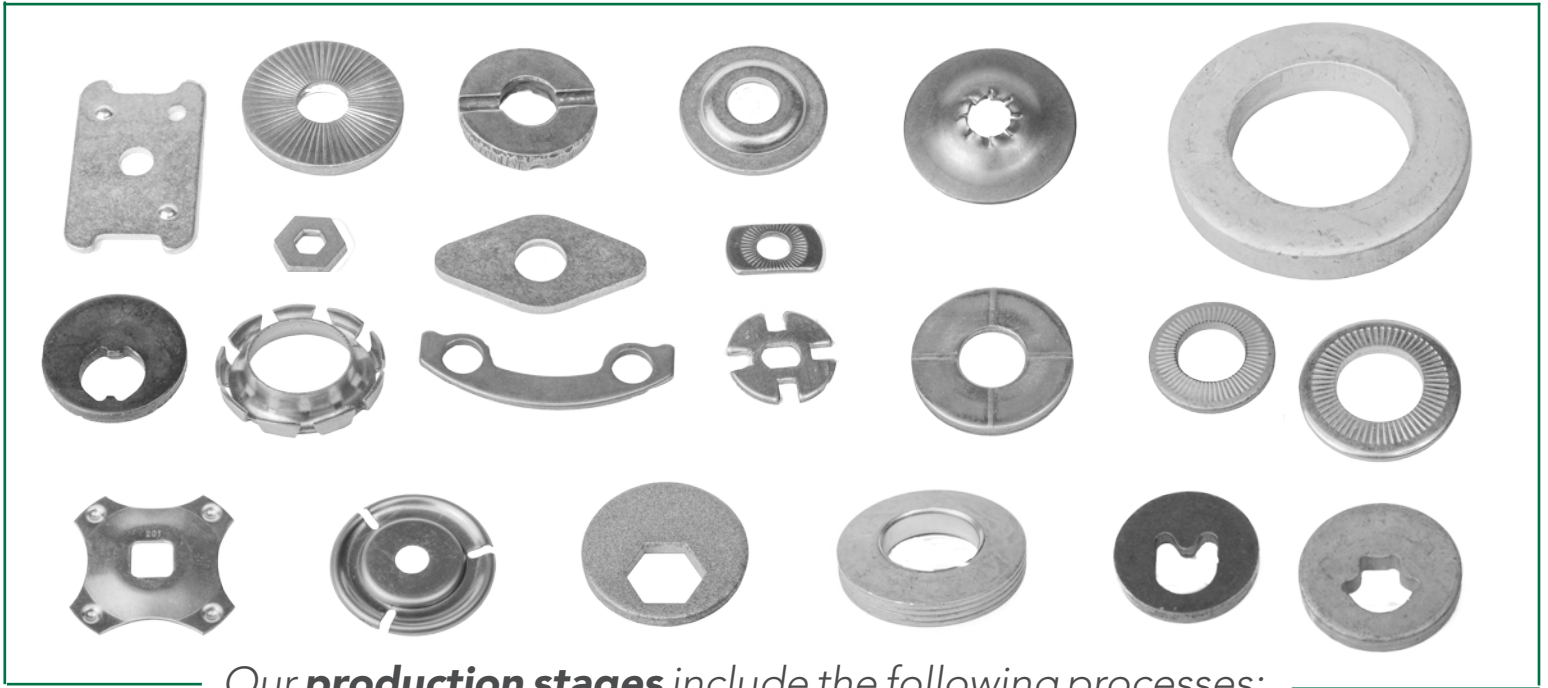




Washers & Metallic stamped parts



THE PRODUCTION



Our **production stages** include the following processes:

- 1** Design of die and tooling & Industrialization
 - Progressive dies of multiple parts per stroke
- 2** Stamping & Punching
 - High-speed presses up to 630 Tons
- 3** Deburring, Degreasing & Polishing
- 4** Second Cold Forming Operation
 - Calibration or coining
- 5** Heat treatment
 - Certificate of assessment CQI-9
- 6** Surface treatments
 - Zinc flake coating or electrolytically applied coating
- 7** Optical inspection
 - Guaranteeing the best quality
- 8** Packaging & Shipment
 - According to customers' needs

Mass Finishing | Shot Blasting | Industrial Washing
Acabado a Vibración | Granallado | Lavado Industrial

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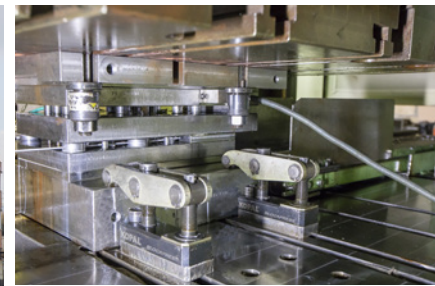


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ABOUT US



DOISTUA is a company located in the industrial area of the Basque Country - North of Spain - that manufactures washers and metallic parts obtained by stamping processes. We have been focused on production of washers for automotive industry, becoming one of the fasteners industry's reference companies in Europe. We are certified according to ISO 9001, ISO 14001, IATF 16949 and OHSAS 18001.

We manufacture washers under international standards and washers and stamped metallic parts **from drawings and specifications of our customers**. Our products are based on demands and needs of our customers, including metallic parts (rings, disc springs, spacers... among others) from 0,5 mm to 10 mm.

DOISTUA was established in 1951 and has been **manufacturing a wide range of washers and small stamped parts**.

Nidec
ARISA

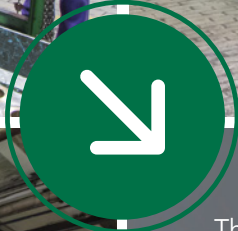
**MECHANICAL PRESSES AND SERVOPRESSES
METAL STAMPING MACHINES**

Avenida de Burgos, 101 | 26007 Logroño, Spain | T. +34 941 287 520
www.arisa.com | arisa@arisa.es

OUR CAPACITY



We overcome the **highest expectations**



The die and the tooling are designed in **DOISTUA**. The cost-efficient production is based on progressive dies which produce multiple parts per stroke with the objective of optimum exploitation of steel materials. Currently we produce more than 700 million pieces/year of different kind of washers and metallic parts.

Our complete manufacturing process could include heat treatment (CQI-9) if necessary, grinding or second stamping operation for flatness requirements and also surface coatings like electrolytic Zinc, Zn-Ni, Zn flake coating, hot-dip galvanizing...

We sort the washers in optical sorting machines guaranteeing uniformity and improving the productivity of the assembly in our customers' automatic facilities.

We are your Global Logistics Company.

Specialists in Logistics, Spanish Domestic Transport and International Freight Forwarding.

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QUALITY AS ADDED VALUE

OUR QUALITY certifications

- IATF 16949 - Automotive
- ISO 9001 - Quality

- ISO 14001 - Environment
- OHSAS 18001 - Health & Safety



SECTORS we work with

Automotive Industry



Fasteners Distributors



Wind Energy



Railway



JCB

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Con una dilatada experiencia y una tecnología en constante innovación, ofrecemos un servicio ágil y flexible, acorde con la situación de cada uno de los mercados a los que nos dirigimos, intentando ser un referente en la aplicación de **recubrimientos de láminas de zinc y aluminio** y **electrolíticos de zinc-níquel** a nivel internacional.

With extensive experience and permanent technological innovation, we offer a prompt and flexible service that complies with the situation of each of the markets we aim at, trying to become a reference point in the implementation of **zinc and aluminium flakes** and **zinc-nickel electroplated system** at international level.

Certificado ISO TS 16949

ISO/TS 16949:2009

Certificate IATF 010003

Certificate SGS ES108646



JEAN Y CHAUMONT BERGARA, S.L. ha implantado y aplica un Sistema de la Calidad para el área.



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Geographical Markets

